

### 2<sup>nd</sup> Generation Double Wall Drawer System



#### Sleek look

- · Narrow sides
- · Efficient utilisation of drawer space

### 'EasyFix' front panel connector

- · Hand insertion
- · Quarter turn lock
- · Repeatable assembly and disassembly possible

#### **User friendly mounting**

- · Intuitive installation instructions
- · Easy assembly and disassembly of the drawer



#### Flexibility in use

- Same panel cutting dimensions as 1<sup>st</sup> generation Tekform drawer
- Same drilling specification as 1<sup>st</sup> generation Tekform drawer

### Superior vertical and horizontal stability of rails

- · Smooth and silent operating
- Reliable drawer opening and closing
- Improved drawer stability in open position

#### Titus damper inside

- · Life-long consistent performance at various closing speeds
- · 'Confident Close'
- · Low pull-out force

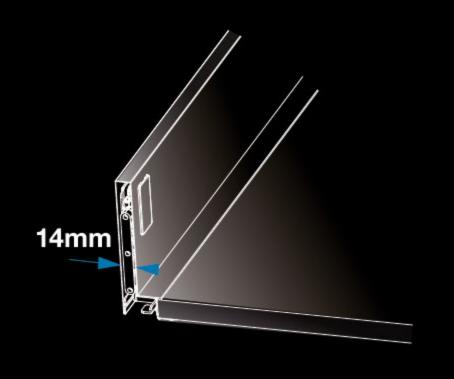
2<sup>nd</sup> Generation of Double Wall Drawers

Tekform二代錄鋁抽

窄版側牆鎂鋁抽

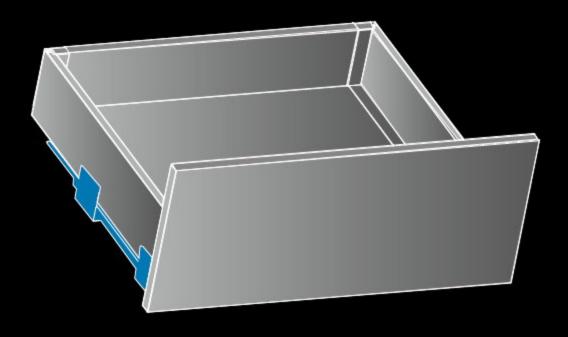
Sleek look

時尚優雅的外型



Flexibility of runner system

高適應性的滑軌系統



'ConfidentClose' with Titus damper

TITUS油壓棒帶來完美關閉



### Product Guide

Page **Tekform Slimline Drawer** Tekform slimline drawer DW70 14 16 Tekform slimline drawer DW100 18 Tekform slimline drawer DW145 Tekform slimline drawer DW182 22

### Information

### Technical Guide

How to choose the appropriate drawer dimension?

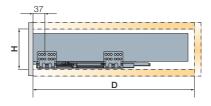
Select the drawer size based on available cabinet space. Please refer to the chart below with indicated minimum space

required in cabinet to choose appropriate drawer system.

Tekform drawer nominal length (NL) in mm

NL	270	300	350	400	450	500	550

	Tekform drawe	er
	Min. height H required	Cabinet depth D
Tekform slimline drawer DW70	115mm	NL+min 3mm
Tekform slimline drawer DW100	147mm	NL+min 3mm
Tekform slimline drawer DW145	198mm	NL+min 3mm
Tekform slimline drawer DW182	230mm	NL+min 3mm



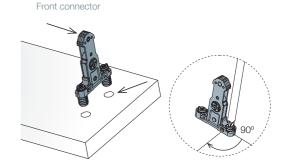
How to fix drawer sides to the front panel?



'EasyFix' front connector

The Tekform drawer is available with 'EasyFix' or screw-in front connectors

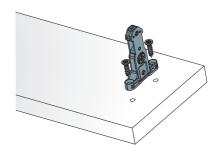
- · hand insertion
- · quarter turn locking system
- $\cdot$  expandable plastic dowel
- easy assembly and disassembly of front panel





- $\cdot$  reliable connection
- · fixing with Ø3.5x15mm screw (screws are not included)





### Bottom panel and back panel cutting dimensions

Dimensions of bottom and back panel depends on:

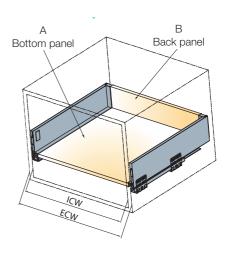
- · cabinet width
- · nominal drawer length
- · drawer height

#### Tekform drawer nominal length (NL) in mm

NL 270 300 350 400 450 500 550	NL	270	300	350	400	450	500	550
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#### Cabinet width

ECW: External cabinet width ICW: Internal cabinet width NL: Nominal length of drawer



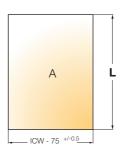
### Back panel cutting dimension

Back panel height depends on the selected drawer height

	H back panel
SDW70	68
SDW100	100
SDW145	151
SDW182	183



### Bottom panel cutting dimensions



NL	270	300	350	400	450	500	550
L	260	290	340	390	440	490	540

NL= Tekform drawer nominal length (in mm)

### Information

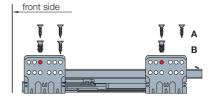
### Technical Guide

How to choose the appropriate drawer runner fixing positions?

Drawer fixing positions depend on the chosen drawer front type.

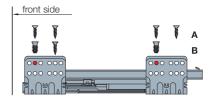
Tekform slimline drawer with standard front

When a standard drawer front is applied, use the third hole on the drawer runner for fixing.



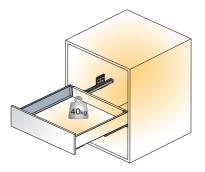
Tekform slimline drawer with inner front

When an inner drawer front is applied, use the second hole on the drawer runner for fixing.



#### Load capacity

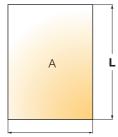
Drawer load capacity is 40 kg.



#### **Expanded tolerances**

Tekform drawers provide expanded tolerances in cabinet construction and assures:

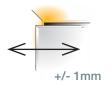
- · precise drawer alignment
- · smooth and silent operating
- Improved drawer stability in open position
- Tekform drawer provides tolerance of +/-1mm on bottom panel width size



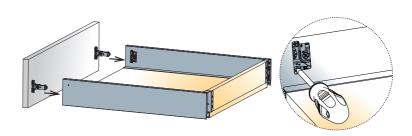
bottom panel width tolerance +/- 1mm

### **Adjustments**

#### Side adjusment



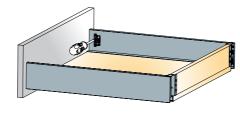
Side adjustment is done via the adjustment screw on the drawer side.

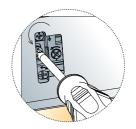


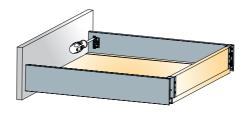
#### Height adjustment



Height adjustment is done via the cam. First, release the locking screw and tighten it back after the front is adjusted.

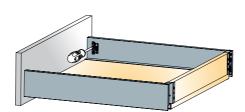












Adjust

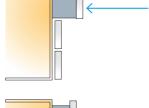


Tighten

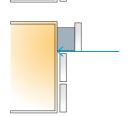
### **Key Design Choices**

#### 'ConfidentClose'

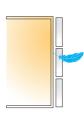
Fast closing



Late start of damping



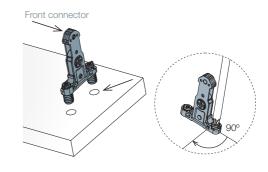
Quiet landing



#### CAF Consumer Assembly Friendliness

'EasyFix' front panel connector with expandable plastic dowel provides:

- Quick, tool-free assembly
- · Quarter turn lock
- Repeatable assembly and disassembly



#### Titus hydraulic damper

Designed and produced in-house

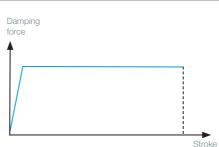
- · Reliable and consistent life-long damping
- · Smooth closing
- · Dampers' consistency over high volume production runs assured
- · 100% automated quality check



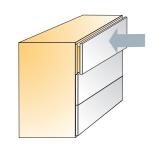
#### **Damping action**

Even and smooth soft closing action

· Soft and reliable closing



Flat damping curve shows the uniform action produced during damper closing at a defined speed.

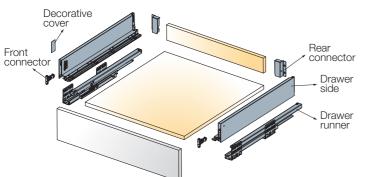






with Screw-in front connector

with EasyFix front connector



Bottom panel  Back panel	
ECW: External cabinet width ICW:Internal cabinet width NL: Nominal length of drawer	

**Cutting dimensions details** 

А	B 68 ←—ICW - 87 ±/-0.5
405	L=NL-10
ICW - 75 +/-0.5	For further explanation

A	B 68 
ICW - 75 ±/-0.5	L=NL-10 For further explanation → see page 9
4 sets	



- · Drawer runner type
- · Load capacity
- · Minimum height space required
- · Wooden back panel thickness
- · Wooden bottom panel thickness

full extension

40 kg

115mm

16mm

16mm





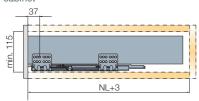
Side adjustment +1/-1mm

Height adjustment +2/-2mm

For further explanation ---- see page 11

#### Installation dimensions

### Minimum space required for the cabinet



#### Drilling dimensions for the front panel

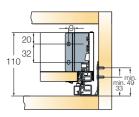
EasyFix attachment

Screw-in attachment

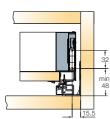




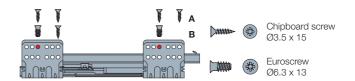
#### Mounting dimensions for the back panel

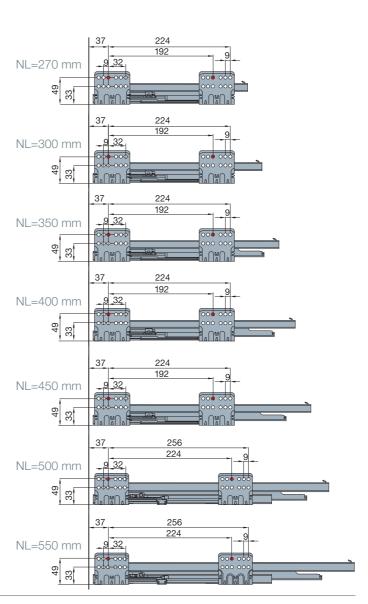


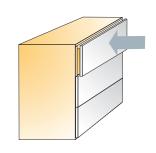
#### Installation dimensions for the front panel



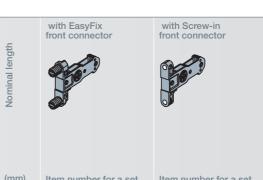
#### Drawer runner fixing positions

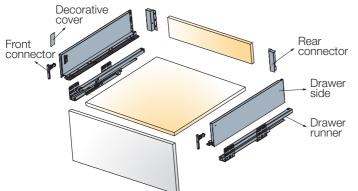






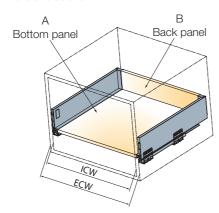




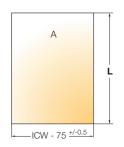


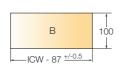
(mm)	Item number for a set	Item number for a set	>	An
270	655.8U27>	655.8F27 →	150	185
300	655.8U30 →	655.8F30 →	150	185
350	655.8U35 →	655.8F35 →	150	185
400	655.8U40 →	655.8F40 →	150	185
450	655.8U45 →	655.8F45 →	150	185
500	655.8U50 →	655.8F50 →	150	185
550	655.8U55 →	655.8F55 →	150	185

#### **Cutting dimensions details**



ECW: External cabinet width ICW:Internal cabinet width NL: Nominal length of drawer





L=NL-10
For further explanation → see page 9





Screws are not included

- · Drawer runner type
- · Load capacity
- · Minimum height per drawer required
- · Wooden back panel thickness
- · Wooden bottom panel thickness

full extension

40 kg

147mm

16mm







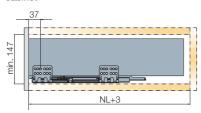
Side adjustment +1/-1mm

Height adjustment +2/-2mm

For further explanation ---- see page 11

#### Installation dimensions

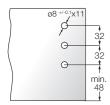
#### Minimum space required for the cabinet

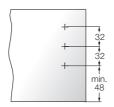


#### Drilling dimensions for the front panel

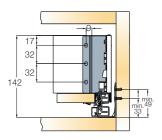
EasyFix attachment

Screw-in attachment

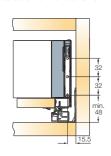




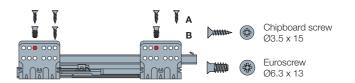
#### Mounting dimensions for the back panel

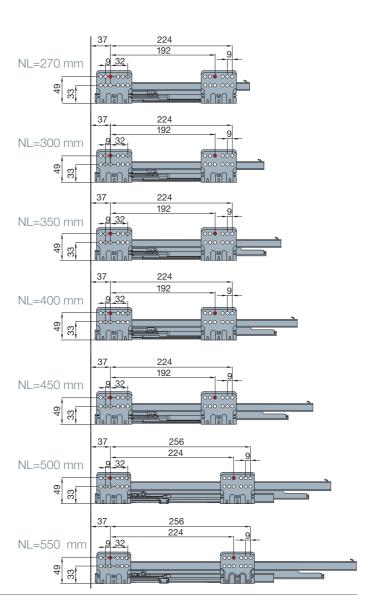


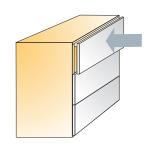
#### Installation dimensions for the front panel

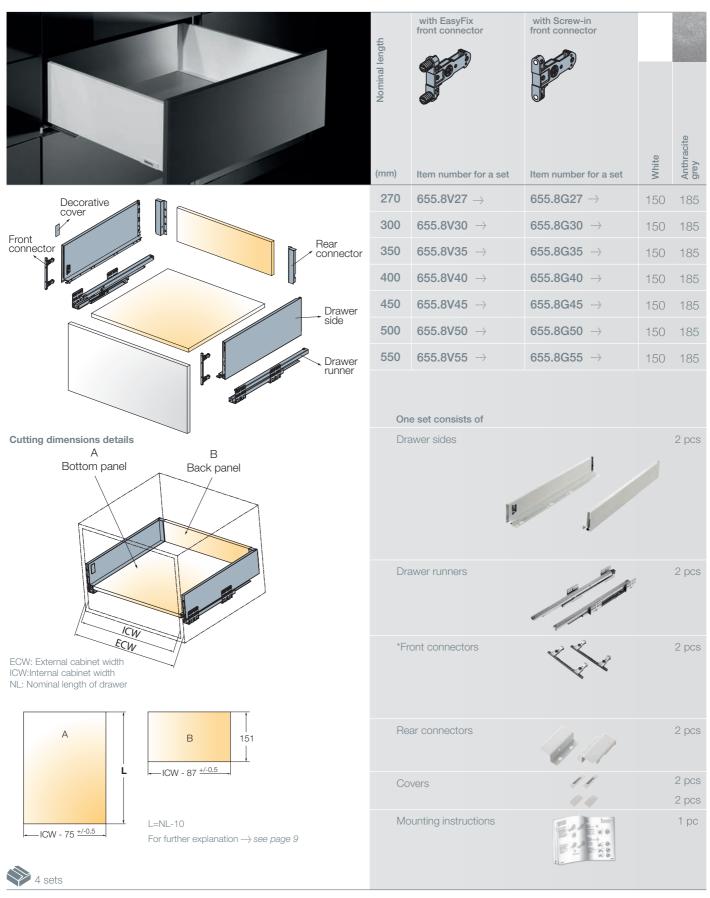


### Drawer runner fixing positions









- · Drawer runner type
- · Load capacity
- · Minimum height per drawer required
- · Wooden back panel thickness
- · Wooden bottom panel thickness

full extension

40 kg

198mm

16mm 16mm



+1/-1mm

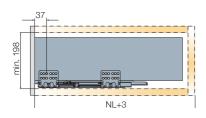


Height adjustment +2/-2mm

For further explanation ---- see page 11

#### Installation dimensions

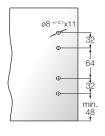
#### Minimum space required for the cabinet

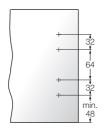


#### Drilling dimensions for the front panel

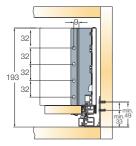
EasyFix attachment

Screw-in attachment

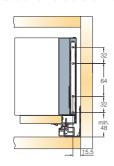




#### Mounting dimensions for the back panel

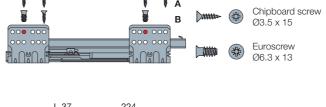


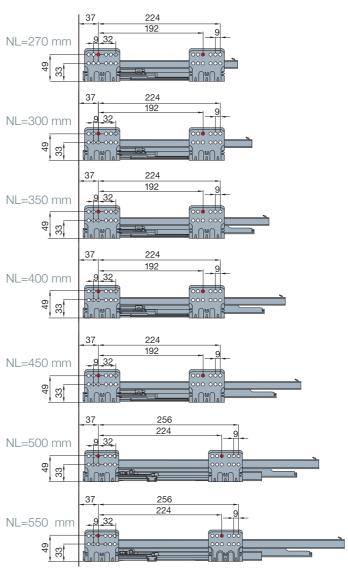
Installation dimensions for the front panel

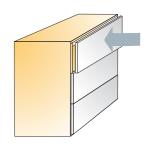


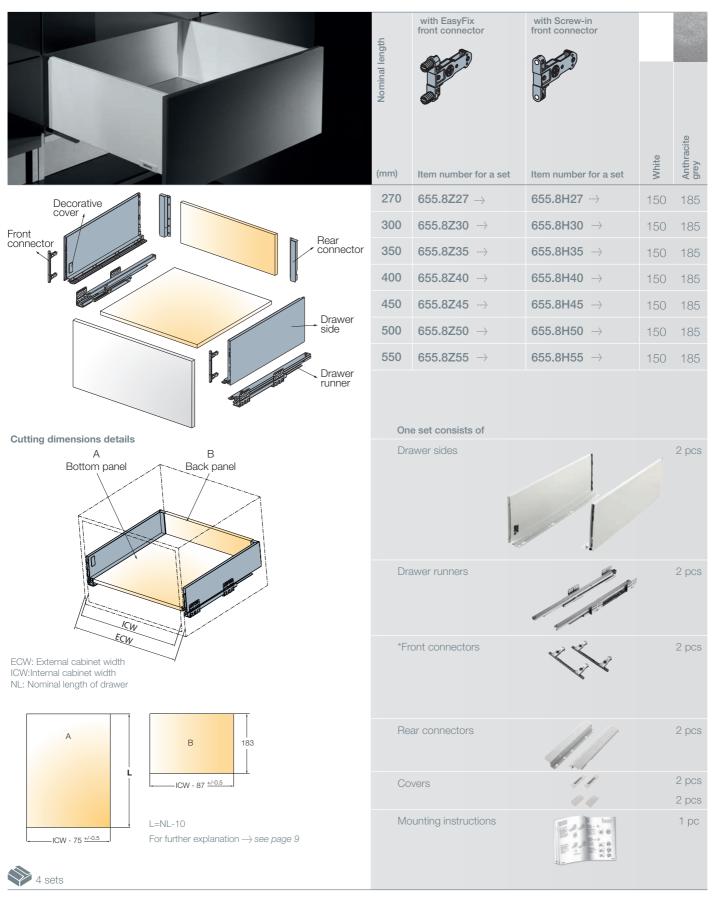


Drawer runner fixing positions









- · Drawer runner type
- · Load capacity
- · Minimum height per drawer required
- · Wooden back panel thickness
- · Wooden bottom panel thickness

full extension 40kg 230mm

16mm

16mm





Side adjustment +1/-1mm

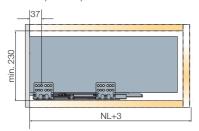
Height adjustment +2/-2mm

For further explanation ---- see page 11

#### Installation dimensions

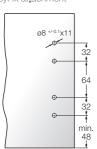
#### Drawer runner fixing positions

#### Minimum space required for the cabinet



Drilling dimensions for the front panel

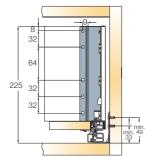
EasyFix attachment



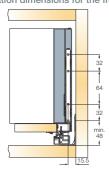
32

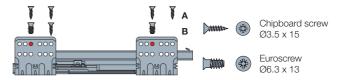
Screw-in attachment

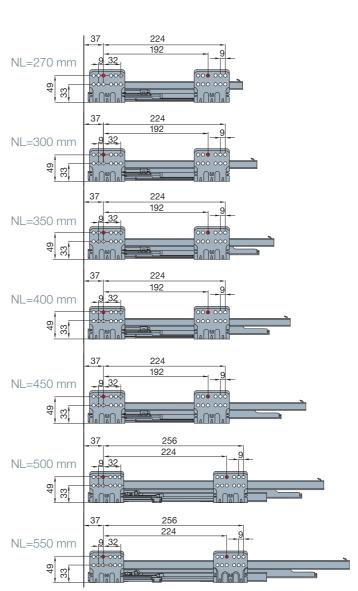
Mounting dimensions for the back panel



Installation dimensions for the front panel







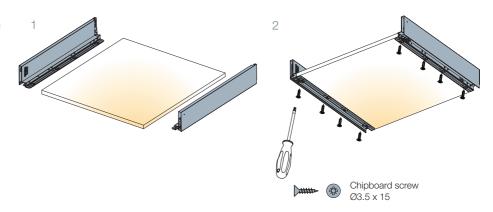
A trial mounting is always recommended. For further information please contact your Titus Group representative.

### **Assembly Instructions**

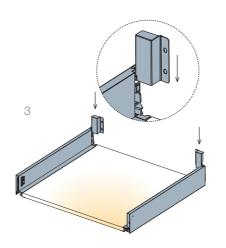


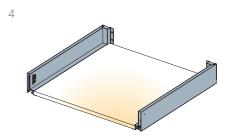
### **Assembly Sequence**

Connect the drawer sides to the bottom panel (1) and fix it with screws (2)

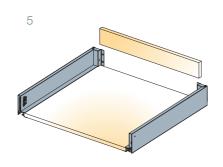


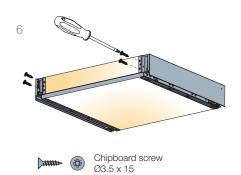
Insert the rear connector vertically (3) and push it downwards into recess in the drawer side (4)





Insert the back panel (5) and fix it with screws (6)





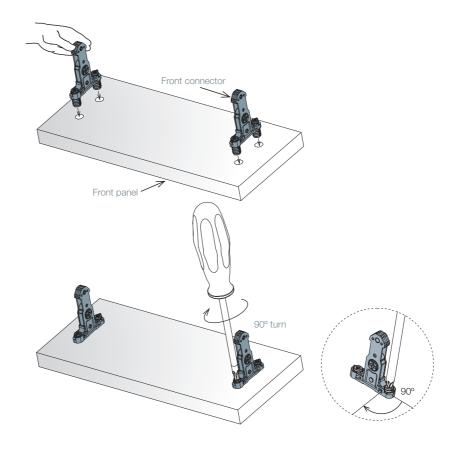


### **Insertion of Front Connectors**

#### **EasyFix**

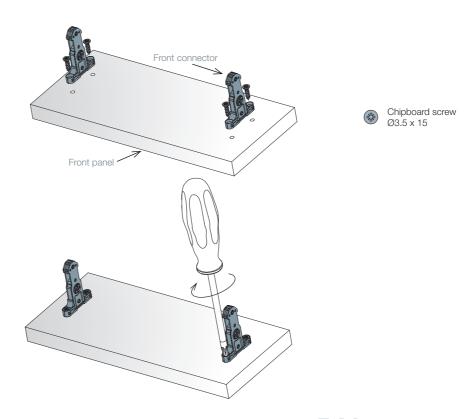
Insert the front connectors into holes on the front panel





#### Screw-in fixing

Use Ø3 x 15mm screws for fixing

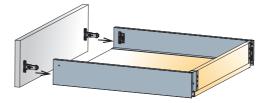


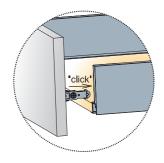
### **Assembly Instructions**

### Front Panel Mounting / Removal

#### Mounting

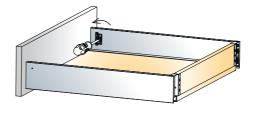
Attach the front panel to the drawer and press to click

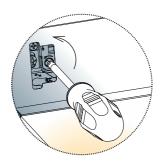


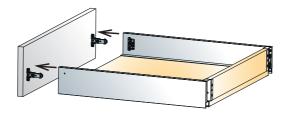


#### Removal

Rotate the screw towards the front panel to disengage



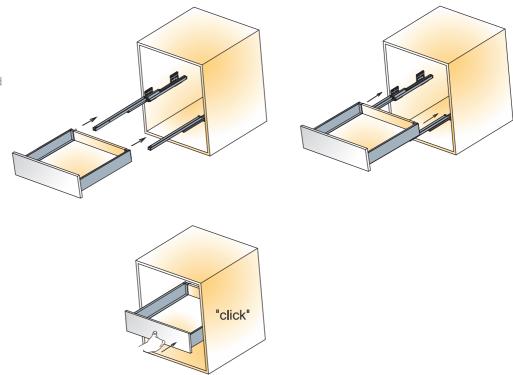




### **Drawer Insertion / Removal**

#### Insertion

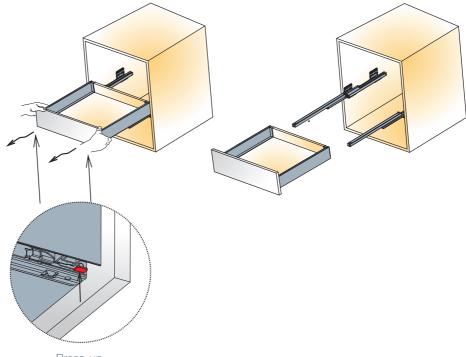
Place the drawer horizontally on the runners and push towards the cabinet until you hear the drawer is locked



### Push to fully close

#### Removal

Press-up the button under the drawer. Keep pressed to pull the drawer out



Press-up